

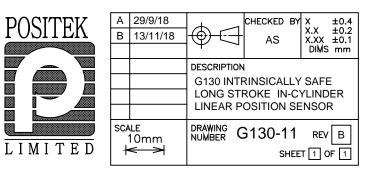
Α	FIRST ISSUE.	RDS	
В	TARGET FLANGES ADDED	RDS	
			DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE.
			CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON
			THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

ELECTRICAL OPTIONS/ SF	PECIFICATIONS
<u>OUTPUT</u>	<u>SUPPLY</u>
0.5 TO 4.5V RATIOMETRIC SUPPLY CURRENT 12mA	
WITH 50cm OR REQUIRED STANDARD 3-CORE: JACK	CREEN, PUR JACKET – SUPPLIED ED LENGTH IN cm (15000cm MAX). EKET ø4mm BLACK e.g. 'L50' KET ø4.6mm BLUE e.g. 'LQ50'
CABLE/CONNECTOR* CON	NNECTIONS;
3 CORE 5 CORE C	
	:1 +Ve
– ORG	:1 +SENSE (5-WIRE ONLY)
BLACK BLACK	:3 OV
– GRY	:3 -SENSE (5-WIRE ONLY)
WHITE WHITE	:2 OUTPUT
SCREEN SCREEN	:4 BODY
*CONNECTORS; MAXIMUM	CONDUCTOR CROSS SECTION 0.75mm ²

RANGE OF DISPLACEMENT FROM 0-400mm TO 0-1485mm IN INCREMENTS OF 1mm.

BODY MATERIAL: STAINLESS STEEL.

NOTE:- READ INSTALLATION SHEET GOOO-19 FOR FULL INSTRUCTIONS FOR USE. CSA APPROVED TO Class I Zone 0 Ex/AEx ia IIC T4 (Ta= -40 to 80°C) Ui 11.4V, li 0.2A, Pi 0.51W APPROVED FOR USE IN CONJUNCTION WITH A GALVANICALLY ISOLATED BARRIER. NOTE: APPROVAL ONLY APPLIES AT NORMAL ATMOSPHERIC PRESSURE!





G130 INTRINSICALLY SAFE LONG STROKE IN-CYLINDER LINEAR POSI-TION SENSOR FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

- Intrinsically safe for Gas to: Class I, Zone 0 Ex ia / AEx ia
- Non-contacting inductive technology
 to eliminate wear
- Compact and self-contained
- High durability and reliability
- High accuracy and stability
- Sealing to IP65/IP67 as required

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek[®] has the expertise to supply a sensor to suit a wide variety of applications.

intrinsically safe G130 incorporates Our electronics system EX06 which is CSA approved for use in potentially explosive gas/vapour The G130 is designed for atmospheres. demanding hydraulic or pneumatic cylinder position feedback applications where service life, environmental resistance and cost are important and is ideal for OEMs seeking good sensor for applications performance arduous hazardous areas.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek[®] sensors, the G130 provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, any stroke from 0-400mm to 0-1485mm and with full EMC protection built in.

The sensor is very rugged, being made of stainless steel with an inert fluoropolymersheathed probe with a stainless steel target tube. The sensor is easy to install in cylinders and has a range of mechanical options. Environmental sealing is to IP65 or IP67 depending on selected cable or connector options.



SPECIFICATION

JF	
Dimensions	
Body diameter	35 mm
Body Length (to seal face)	43 mm
Probe Length (from seal face)	
Target Tube Length	calibrated travel + 30 mm
For full mechanical details see dra	
Power Supply	$+5V dc nom. \pm 0.5V, 10mA typ 20mA max$
Output Signal	0.5-4.5V dc ratiometric, Load: 5kΩ min.
IIndependent Linearity	≤ ± 0.25% FSO @ 20°C - up to 1000 mm
	≤ ± 0.5% FSO @ 20°C - over 1000 mm
Temperature Coefficients	< ± 0.01%/°C Gain &
remperature coefficients	$< \pm 0.01\%$ FS/°C Offset
Executional Decisions	$\times \pm 0.017013/CONSC \times 10 \mu \mu \pi (2 d P)$
Frequency Response	> 10 kHz (-3dB)
Resolution	Infinite
Noise	< 0.02% FSO
Intrinsic Safety	Class I, Zone 0
	Ex ia IIC T4 (Ta = -40° C to $+80^{\circ}$ C)
	AEx ia IIC T4 (Ta = -40° C to $+80^{\circ}$ C)
Approval only applies to the specific	ed ambient temperature range and atmospheric
conditions in the range 0.80 to 1.10	
Sensor Input Parameters	Ui: 11.4V, Ii: 0.20A, Pi: 0.51W.
(connector option/s)	Ci: 1.16µF, Li: 50µH
(cable option/s)	Ci: 1.36µF, Li: 710µH with 1km max. cable
Environmental Temperature	
Operating	-40°C to +80°C
Storage	-40°C to +125°C
Sealing	IP65/IP67 depending on connector / cable option
Hydraulic Pressure	350Bar
EMC Performance	EN 61000-6-2, EN 61000-6-3
Vibration (Electronics)	IEC 68-2-6: 10 g
Shock (Electronics)	IEC 68-2-29: 40 g
MTBF	350,000 hrs 40°C Gf
	550,000 113 40 C Cl
Drawing List	
G130-11	Sensor Outline &
0100-11	
	Typical Target Installation details
D100.15	Maximal Thursd dataile
P100-15	Mounting Thread details

Drawings, in AutoCAD $^{\otimes}$ dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.



For further information please contact: www.positek.com sales@positek.com Tel: +44(0)1242 820027 fax: +44(0)1242 820615 Positek, Andoversford Industrial Estate, Cheltenham GL54 4LB. U.K.



G130 intrinsically safe long stroke in-cylinder linear posi-TION SENSOR FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration."

CSA approved to;

Class I, Zone 0 Ex ia IIC T4 (Ta = -40° C to $+80^{\circ}$ C)

AEx ia IIC T4 (Ta = -40° C to $+80^{\circ}$ C)

Designates the sensor as belonging to; Class I, Zone 0: can be used in areas with continuous, long or frequent periods of

exposure to hazardous gas / vapours. Protection class ia IIC, denotes intrinsically safe for Zones 0, 1 & 2 and IIA, IIB and IIC explosive gases. Temperature class T4: maximum sensor surface temperature under fault conditions 135°C.

Ambient temperature range extended to -40°C to +80°C.

It is imperative Positek[®] intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek G005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the G005 datasheet for product specification and output configuration options.

Safety Parameters:-

Ui: 11.4V, Ii: 0.20A, Pi: 0.51W

 $\dot{C}i = 1.36\mu F^*$ $Li = 710\mu H^*$ (cable option/s) $Ci = 1.16\mu F$ $Li = 50\mu H$ (connector option/s)

*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

Sensors can be installed with a maximum of 1000m of cable. Cable characteristics must not exceed:-

Capacitance: \leq 200 pF/m for max. total of: 200 nF. Inductance: \leq 660 nH/m for max. total of: 660 µH

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

CSA approved sensors suitable for dust (H series, USA only) applications, are also available from Positek.

TABLE OF OPTIONS

Factory set to any length from 0-400mm to

CALIBRATED TRAVEL: 0-1485mm (e.g. 508mm)

ELECTRICAL INTERFACE OPTIONS

Sensors supplied with access to output 'zero' and 'span' calibration adjustments as standard. No access option available.

The Positek[®] G005 Galvanic Isolation Amplifier is available with the

following output options; Standard: 0.5 - 9.5V or 4 - 20mA. Reverse: 9.5 - 0.5V or 20 - 4mA.

CONNECTOR/CABLE OPTIONS

IP65 Connector - Hirschmann GD series Cable⁺ with M12 gland or short gland IP67

[†]Three core (black jacket) or five core (blue jacket) cable options available. Cable length >50 cm – please specify length in cm up to 15000 cm max. We recommend all customers refer to the 3 or 5-Wire Mode Connection page.

MOUNTING THREAD OPTIONS

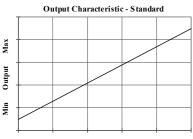
M18, M20, 34 UNF 30 mm hex A/F, Ø30 mm seal face. Supplied with O-ring seal.

TARGET TUBE

Stainless Steel (316) OD: 9.45 mm install in 12.7 min bore.

FLANGE OPTIONS

Circlip Fit' style



Retracted Linear Displacement Extended





Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek[®] Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance[†] depends on conductors resistivity, which changes with temperature, cross sectional area[‡] and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

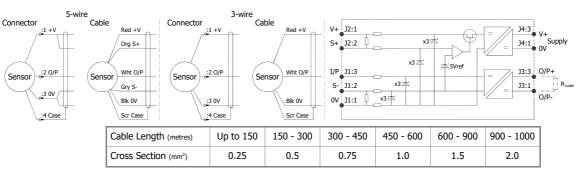
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

Three wire mode connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 15Ω per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25 mm² cable, longer lengths will require larger conductors.

For this reason Positek[®] recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a \pm 1% temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek[®] sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-*** for `G' and `H' prefix sensors X005-*** for `E', `M' and `X' prefix sensors

 $^+_+$ R = ρ L/A ρ is the resistivity of the conductor (Ω m) L is the length of conductor (m) A is the conductor cross-sectional area (m²).

^{*}It is presumed that **d**irect **c**urrent flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.



Intrinsically Safe - Gas/Vapour Atmospheres G130 In-Cylinder Linear Position Sensor

		а	b		с	d	е		f
	G130	. Displacement	A	Adju		Connections		n	n Option
Displacement (mm))		V	/alue					
Displacement in mm	e.g. 0 - 254 n	nm		254					
b Output									
Supply V dc V _s (tolerance)		Output	0	Code					
+5V (4.5 - 5.5V)	0.5 - 4.5V (rati	iometric with supply)		A					
c Calibration Adjust	ments		(Code					
Accessible - default			I	olank					
Sealed				Y					
d Connections Cable of	or Connector		(Code					
	IP65 DIN 436	50 `C′		J					
Connector	pre wired - 3-	core cable		Jxx					
	pre wired - 5-	core cable	J	lQxx					
	IP67 nylon - 3	3-core cable		Lxx					
Cable Cland									
Cable Gland	IP67 nylon - 5	5-core cable	I	_Qxx					
	IP67 nylon - 5 IP67 Short - 3			.Qxx Mxx					
Cable Gland Cable Gland ⁺	IP67 Short - 3 IP67 Short - 5	3-core cable 5-core cable	Ν	Mxx 1Qxx					
Cable Gland [†] Specify required cable length نرن 50 cm supplied as standard. [°] N	IP67 Short - 3 IP67 Short - 5 x' in cm. e.g. L2000 s	3-core cable 5-core cable pecifies cable gland with	N 20 m of	Mxx 1Qxx cable,					
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread	IP67 Short - 3 IP67 Short - 5 x' in cm. e.g. L2000 s	3-core cable 5-core cable pecifies cable gland with	N 20 m of	Mxx 1Qxx cable,					
Cable Gland [†] Specify required cable length 'S 50 cm supplied as standard. [†] N e Mounting Thread M20 x 1.5	IP67 Short - 3 IP67 Short - 5 ox' in cm. e.g. L2000 s b: restricted cable pull Hex. 30 mm /	3-core cable 5-core cable pecifies cable gland with	N 20 m of	Mxx AQxx cable, Code N					
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread M20 x 1.5 3/4 16 UNF	IP67 Short - 3 IP67 Short - 5 ox' in cm. e.g. L2000 s b: restricted cable pull Hex. 30 mm A face.	3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal	N 20 m of	Mxx AQxx cable, Code N P					
Cable Gland [†] Specify required cable length 's to cm supplied as standard. 'N Mounting Thread M20 x 1.5 B/4 16 UNF M18 x 1.5	IP67 Short - 3 IP67 Short - 5 ox' in cm. e.g. L2000 s b: restricted cable pull Hex. 30 mm / face. Supplied with	3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal	N 20 m of	Mxx AQxx cable, Code N					
Cable Gland [†] Specify required cable length 'S O cm supplied as standard. ¹ N Mounting Thread 420 x 1.5 B/4 16 UNF 418 x 1.5 See P100-15 Drawing for Matin	IP67 Short - 3 IP67 Short - 5 or' in cm. e.g. L2000 si b: restricted cable pull Hex. 30 mm A face. Supplied with g Thread Details.	3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal	N 20 m of	Mxx AQxx cable, Code N P					
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. [†] N e Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Matin	IP67 Short - 3 IP67 Short - 5 or' in cm. e.g. L2000 si b: restricted cable pull Hex. 30 mm A face. Supplied with g Thread Details.	3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal	N 20 m of	Mxx AQxx cable, Code N P		-	^{'xx'}		
Cable Gland [†] Specify required cable length 'S 50 cm supplied as standard. [†] N e Mounting Thread M20 x 1.5	IP67 Short - 3 IP67 Short - 5 ar' in cm. e.g. L2000 s b: restricted cable pull Hex. 30 mm A face. Supplied with g Thread Details. ting Flange	3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal	N 20 m of (Mxx AQxx cable, Code N P T		-	<u>'xx'</u> →		'xx' = Dista
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Matin f Target Tube Moun Ø19x6 Circlip retained Equivalent to MTS	IP67 Short - 3 IP67 Short - 5 iP67 Short - 5 cx' in cm. e.g. L2000 s b: restricted cable pull Hex. 30 mm <i>A</i> face. Supplied with g Thread Details. ting Flange Please specify mm. eg. W17.5 sp	3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal O-ring seal.	N 20 m of (Mxx AQxx cable, Code N P T Code		← □	××* →		'xx' = Dista
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Matin f Target Tube Moun	IP67 Short - 3 IP67 Short - 5 iP67 Short - 5 ip restricted cable pull Hex. 30 mm <i>A</i> face. Supplied with g Thread Details. ting Flange Please specify mm. eg. W17.5 sp flange fitted 1	 3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal O-ring seal. / flange position in ecifies a MTS style 1.7.5 mm from the 	N 20 m of (Mxx AQxx cable, Code N P T Code Vxx		-	['] xx'		'xx' = Dista
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Matin f Target Tube Moun Ø19x6 Circlip retained Equivalent to MTS 201542 Magnet See XXXX-11 Drawing for Targ	IP67 Short - 3 IP67 Short - 5 iP67 Short - 5 ip restricted cable pull Hex. 30 mm <i>A</i> face. Supplied with g Thread Details. ting Flange Please specify mm. eg. W17.5 sp flange fitted 1	 3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal O-ring seal. / flange position in ecifies a MTS style 1.7.5 mm from the 	N 20 m of (Mxx AQxx cable, Code N P T Code Vxx		<i>د</i> ـ	'xx'		'xx' = Dista
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Matin f Target Tube Moun Ø19x6 Circlip retained Equivalent to MTS 201542 Magnet See XXX-11 Drawing for Targ See P130-12 Drawing for Targ	IP67 Short - 3 IP67 Short - 5 iP67 Short - 5 ip restricted cable pull Hex. 30 mm <i>A</i> face. Supplied with g Thread Details. ting Flange Please specify mm. eg. W17.5 spi flange fitted 1 et Details. al Target Installation d	 3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal O-ring seal. / flange position in ecifies a MTS style 1.7.5 mm from the 	N 20 m of ((Mxx AQxx cable, Code N P T Code Vxx Wxx		•	××' →		'xx' = Dista
Cable Gland [†] Specify required cable length '5 50 cm supplied as standard. 'N e Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Matin f Target Tube Moun Ø19x6 Circlip retained Equivalent to MTS 201542 Magnet See XXXX-11 Drawing for Targ See P130-12 Drawing for Typic g Z-code	IP67 Short - 3 IP67 Short - 5 iP67 Short - 5 ir restricted cable pull Hex. 30 mm <i>A</i> face. Supplied with g Thread Details. ting Flange Please specify mm. eg. W17.5 sp flange fitted 1 et Details. al Target Installation d	 3-core cable 5-core cable pecifies cable gland with strength. A/F, Ø 30 mm seal O-ring seal. / flange position in ecifies a MTS style 1.7.5 mm from the etails. 	N 20 m of () , , , , , , , , , , , , , , , , , ,	Mxx AQxx cable, Code P T Code Vxx Wxx		۰ ۲	['] xx'		'xx' = Dista

Note!

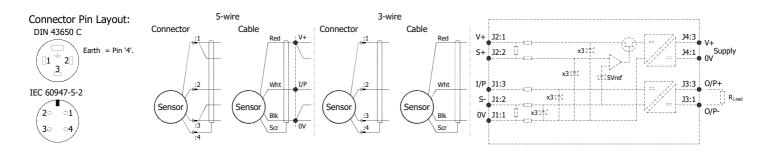
All Intrinsically Safe (IS) sensors must have a Z-code suffix. IS sensors must be used in conjunction with a Galvanic Isolation Amplifier - See G005 for Output options.



Generic Installation Information G SERIES SENSORS

INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

CSA Qualifi Certificate	ed Intrinsically Safe Device number 13.2588225		Class I, Zone 0 Ex ia IIC T4 (Ta = -40°C to +80°C AEx ia IIC T4 / Ex ia IIC T4(Ta = -40°C to +80°C		
Electronics Option			Load resistance:		
A			5kΩ min		



Putting Into Service:

The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

Ui = 11.4V	Ii = 0.20A	Pi = 0.51W
$Ci = 1.36 \mu F^*$	Li = 710µH	
$Ci = 1.16\mu F$	Li = 50µĤ	(without integral cable)

*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

The sensor is certified to be used with up to **1000m** of cable, cable characteristics must not exceed:-Capacitance: ≤ 200 pF/m for max. total of: 200 nF

Inductance: \leq 660 nH/m for max. total of: 660 μ H

Use:

The sensor is designed to measure Linear or rotary displacement and provide an analogue output signal.

Assembly and Dismantling:

The unit is not to be serviced or dismantled and re-assembled by the user.

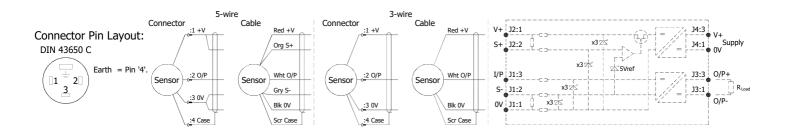
WARNING: Substitution of components may impair intrinsic safety AVERTISSEMENT: La substitution de composants peut altérer la sécurité intrinsèque

Maintenance:

No maintenance is required.



PositekInstallation InformationG130 INTRINSICALLY SAFE LONG STROKE IN-CYLINDER LINEAR
POSITION SENSOR
FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES



Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen \leq 21%. **The G130 is available with the following connections:-**

IP65 DIN 43650 C Connector IP67 Cable gland with cable Option 'J' Options 'Lxx', 'LQxx', 'Mxx' or 'MQxx'

The performance of the sensor may be affected by voltage drops associated with long cable lengths; For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

Cable Up to 150m of 0.2 mm², screened, PUR jacket; 3 core cable 4 mm dia. black,

5 core cable 4.6 mm dia. Blue.

N.b. sensors supplied with cable, the free end must be appropriately terminated.

Gain and Offset Adjustment: (Where accessible - Typically \pm 10% Min available) To adjust the gain or offset use a small potentiometer adjuster or screwdriver 2mm across. Do not apply too much

force on the potentiometers.

Mechanical Mounting: Via mounting thread, maximum tightening torque: 100Nm. See drawing P100-15, Installation Details Mounting Threads & Seals. An O ring seal is provided, size BS908 for M20 & 3/4 UNF thread or 14.3 x 2.4 for M18 thread. Install the target tube using the flange provided to fix into the piston rod. The target tube is intended to have some lateral freedom of movement to allow for misalignments in the assembly. The end of the target tube can be proud or flush with the piston end face as required. It is assumed that the sensor and target mounting points share a common earth.

Output Characteristic: Target position at start of normal travel is 36.0 mm from seal face. The output increases as the target is moved away from the sensor body, the calibrated stroke is between 400 mm and 1485 mm.

Standard Output Characteristic

Calibration Adjustments

